



SIMSA

PACKING SOLUTIONS



# Packing Solutions



# 330

## ALUMINUM CAN SPECIFICATION

### Raw material)

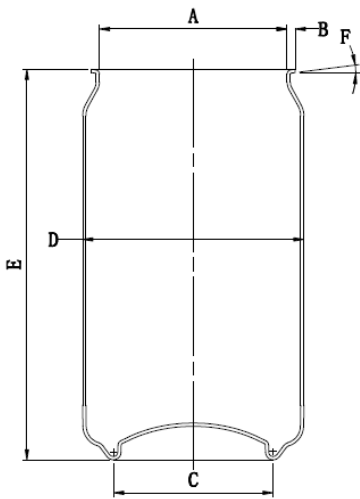
Metal): 3104-H19 Alloy

Interior coating

Modified epoxy)

Exterior coating

(Water based over-varnish basecoat)



330

(330ml Can size and related standards)

|    |                        |                                                                                                                                           |
|----|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| A: | Plug Diameter)         | $52.40 \pm 0.20\text{mm}$                                                                                                                 |
| B: | Flange Width)          | $2.08 \pm 0.25$                                                                                                                           |
| C: | Base Diameter)         | 48.00 Ref                                                                                                                                 |
| D: | Outside Body Diameter) | $66.1 \pm 0.38\text{ mm}$                                                                                                                 |
| E: | Finished Can Height)   | $115.20 \pm 0.38\text{mm}$                                                                                                                |
| F: | Flange Angle)          | $0^{\circ} - 12^{\circ}$                                                                                                                  |
| G: | Buckling pressure)     | 610Kpa                                                                                                                                    |
| H  | Axial load)            | $\geq 800\text{N}$                                                                                                                        |
| I  | Enamel rating)         | Beer) $\text{Max} \leq 75\text{mA}$ $\text{Aug} \leq 35\text{mA}$<br>Beverage) $\text{Max} \leq 25\text{mA}$ $\text{Aug} \leq 5\text{mA}$ |

# 330

## Packing Specifications)

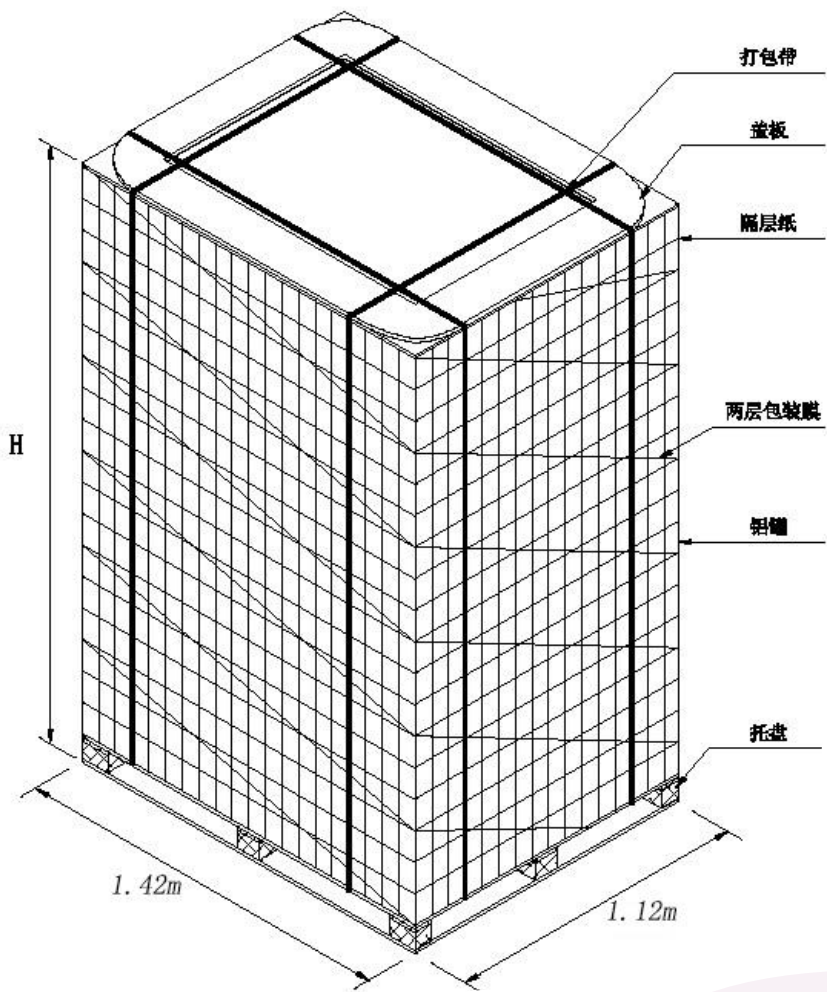
Pallet size): 1.42×1.12m

Packing layer): 20layers/22layers

Packing height) :2440±15mm/2670±15mm

Quantity per pallet): 7780pcs/pallet/8558pcs/pallet

Quantity per layer): 389pcs/layer



# 473

## ALUMINUM CAN SPECIFICATION

### Raw material)

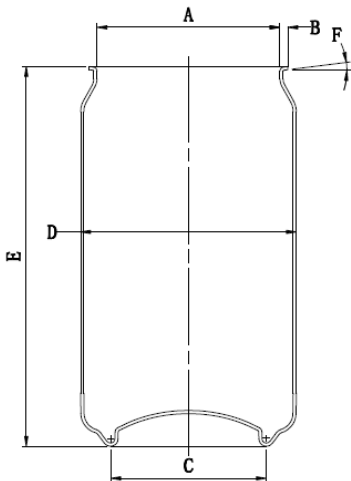
Metal): 3104-H19 Alloy

Interior coating

Modified epoxy)

Exterior coating

(Water based over-varnish basecoat)



473ml/16oz

(473ml/16oz Can size )

|                        |                                |               |
|------------------------|--------------------------------|---------------|
| A:                     | Plug Diameter)                 | 52.40±0.20mm  |
| B:                     | Flange Width)                  | 2.08±0.25     |
| C:                     | Base Diameter)                 | 48.00 Ref     |
| D:                     | Outside Body Diameter)         | 66.1±0.38 mm  |
| E:                     | Finished Can Height)           | 157.23±0.38mm |
| F:                     | Flange Angle)                  | 0° -12°       |
| G:                     | Buckling pressure)             | 610Kpa        |
| H                      | Axial load)                    | ≥800N         |
| I: 导电率 (Enamel rating) | 啤酒 (Beer) Max≤75mA Aug≤35mA    |               |
|                        | 饮料 (Beverage) Max≤25mA Aug≤5mA |               |

473

Packing Specifications)

Pallet size): 1420×1120mm

Packing layer): 15layers

Packing height) :2500±15mm

Quantity per pallet): 5835pcs/pallet

Quantity per layer): 389pcs/layer

